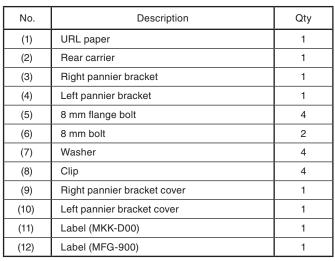


Lower cross pipe	1	
Tube	1	
8 mm SH flange bolt	4	
8 mm flange nut	4	
Rubber	2	
Flange collar	2	
5 mm socket bolt	2	
8 mm flange bolt	4	
Collar	4	
Pannier stay cap	4	
	Tube   8 mm SH flange bolt   8 mm flange nut   Rubber   Flange collar   5 mm socket bolt   8 mm flange bolt   Collar	Tube18 mm SH flange bolt48 mm flange nut4Rubber2Flange collar25 mm socket bolt28 mm flange bolt4Collar4



## TOOLS AND SUPPLIES REQUIRED

Socket (12 mm) Ratchet Box-end wrench (12 mm) Hex wrench (3 mm) Synthetic detergent solution (Water : Synthetic detergent / 100 : 1) Shop towel Torque wrench

## **TORQUE CHART**

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N∙m	kgf∙m	lbf·ft
5 mm socket bolt	5.2	0.5	3.8
8 mm flange bolt and nut	27	2.8	20

## MAXIMUM LOADING CAPACITY

• The weight of the cargo must not exceed the following maximum loading capacity:

Maximum Loading Capacity		
Right pannier case	10.0 kg (22.0 lb)	
Left pannier case	10.0 kg (22.0 lb)	

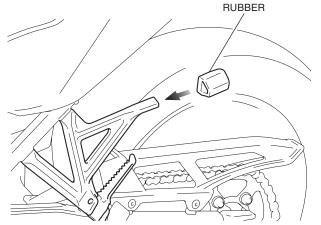
## INSTALLATION

• To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

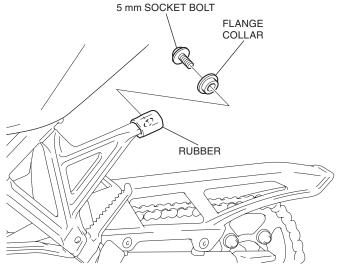
NOTE:

- When the motorcycle is equipped with the engine guard or front side pipe, install it first.
- Although the illustration is of CRF1100D4, use the same procedures for other models.
- 1. Install the box attachment (sold separately).
  - Perform this step on CRF1100A/D only.
- 2. Insert the rubber as shown.

<Left side>

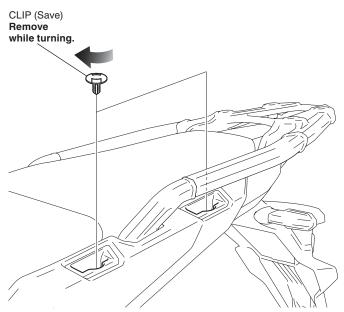


3. Install the 5 mm socket bolt and flange collar as shown.

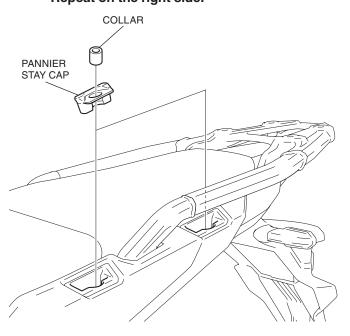


- 4. Install the right side rubber in the same manner as the left side.
- 5. Remove the clips as shown.
  - Repeat on the right side.

<Left side>

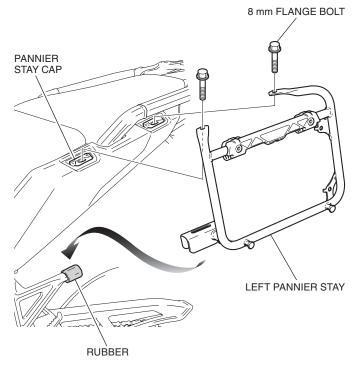


6. Install the pannier stay caps and collars as shown.• Repeat on the right side.



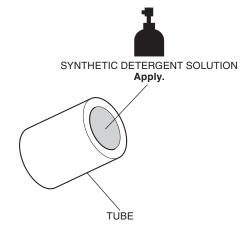
- 7. Install the left pannier stay as shown.
  - First engage at the rubber and then install at the pannier stay caps.

<Left side>

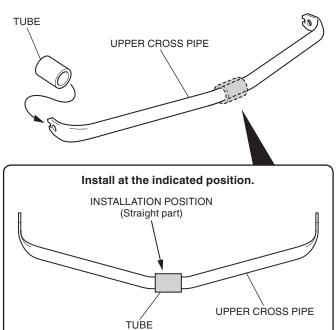


8. Install the right pannier stay in the same manner as the left side.

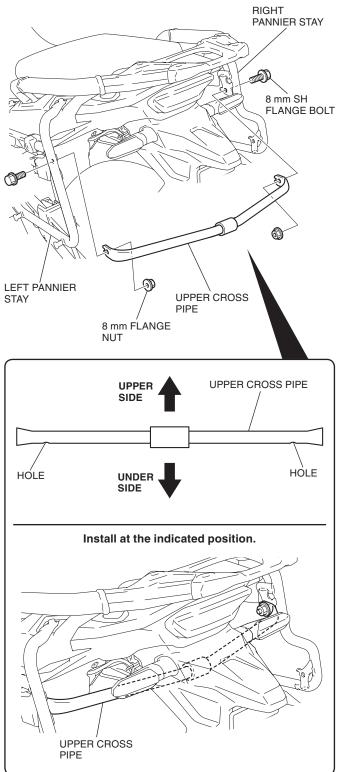
9. Apply synthetic detergent solution to the position shown.



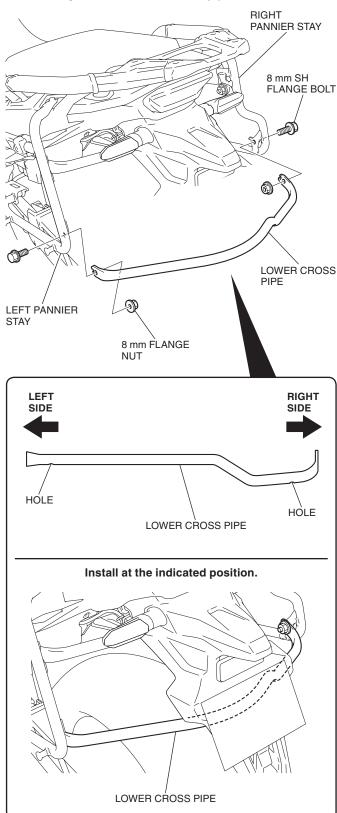
10. Install the tube as shown.



11. Loosely install the upper cross pipe as shown. <**Rear side**>



12. Loosely install the lower cross pipe as shown.



- 13. Tighten the loosely installed parts securely.
- 14. Refer to the Genuine Accessory user's Guide that comes together with the pannier case, and install the pannier case according to the instruction.